

# Rear Roller Replacement

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### Tools Required:

- Philips Screwdriver
- 6mm & 8mm Allen Wrenches

### Procedure:

- 1) Turn off power to the treadmill and unplug power cord from wall outlet.
- 2) Remove rear roller end caps.



*It is a good idea to note the position of the rear roller before removing it. For best results, place two removable marks on the left and right side of the deck and the running belt. When reinstalling the roller, match up the marks for proper tension.*

- 3) Detach tension bolts and remove the rear roller.
- 4) Replace rear roller and tension bolts.
- 5) Start the treadmill, and run it to ensure proper belt tension and side-to-side belt tracking. If there is a problem with the belt tension or tracking, adjust the rear roller position.