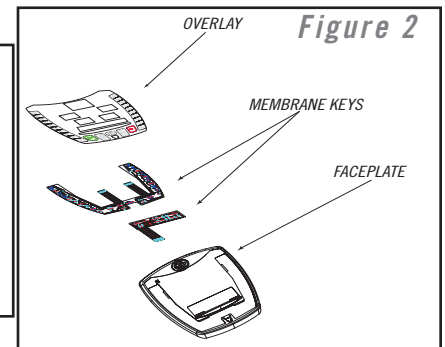
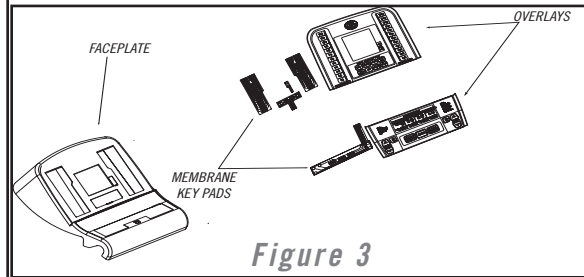
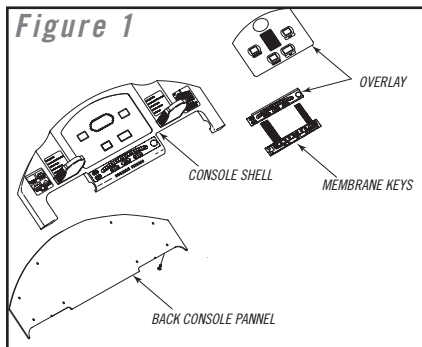


# Membrane Keypad/EL Paper/Overlay Replacement

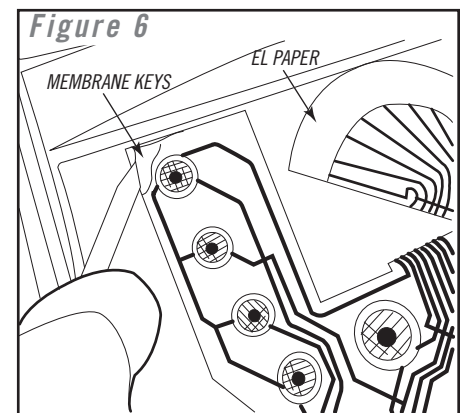
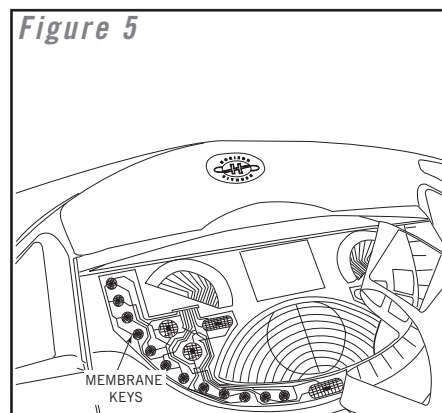
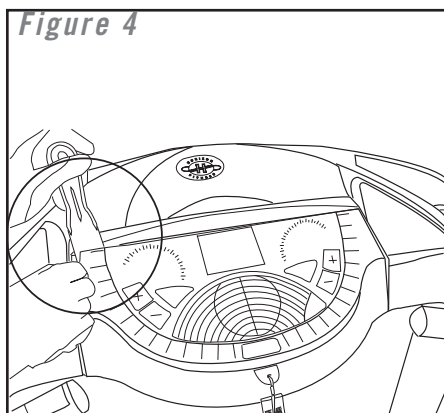
## Tools Required:

- Philips Screwdriver
- Flat-Blade Screwdriver
- Adhesive Remover (e.g. Goobegone)
- Razor Blade/Putty Knife

## Procedure:



- 1) Turn off power to the treadmill and unplug power cord from wall outlet.
- 2) Detach rear screws from console faceplate (Figure 1). In 2001-2004 units, remove the back console panel instead (Figure 2).
- 3) Disconnect the membrane keypad ribbon and/or EL paper ribbon cables from the upper board.
- 4) Remove overlay and keypad from faceplate (Figures 4-6). Use adhesive remover to get excess adhesive off.



Make sure plastic console faceplate is free of any leftover adhesive. (Use Goobegone)

- 5) Replace the keypad and connect ribbon cables to back of upper board.
- 6) Install new overlay.
- 7) Reattach console faceplate or back console panel.
- 8) Calibrate per instructions. If no instructions were included, contact Horizon Fitness at 800-244-4192.